

UNITED STATES PATENT AND TRADEMARK OFFICE  
**CERTIFICATE OF CORRECTION**

PATENT NO. : 6,881,232 B2  
APPLICATION NO. : 10/617279  
DATED : April 19, 2005  
INVENTOR(S) : O'Phelan et al.

Page 1 of 1

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

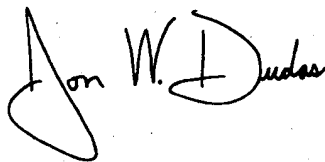
In column 12, line 24, in Claim 3, after "method" insert -- of --.

In column 12, line 35, in Claim 7, delete "stark" and insert -- stack --, therefor.

In column 12, line 42, in Claim 7, after "wherein" insert -- winding --, therefor.

Signed and Sealed this

Thirteenth Day of March, 2007

A handwritten signature in black ink, appearing to read "Jon W. Dudas". The signature is stylized with a large, looped initial "J" and a cursive "Dudas".

JON W. DUDAS  
*Director of the United States Patent and Trademark Office*